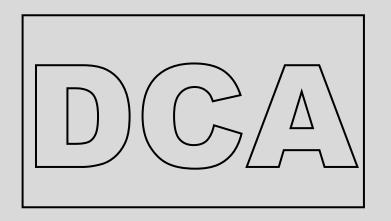


# REHABILITATE RUNWAYS 1-19 & 15-33 AND ASSOCIATED TAXIWAYS



## REHABILITATE RUNWAYS 1-19 & 15-33 AND ASSOCIATED TAXIWAYS







METROPOLITAN
WASHINGTON
AIRPORTS AUTHORITY



## TODAY'S PRESENTERS

## CHRIS DECKER, PE RDM INTERNATIONAL, INC





## TODAY'S PRESENTERS

RICH THUMA, PE Crawford, Murphy & Tilly



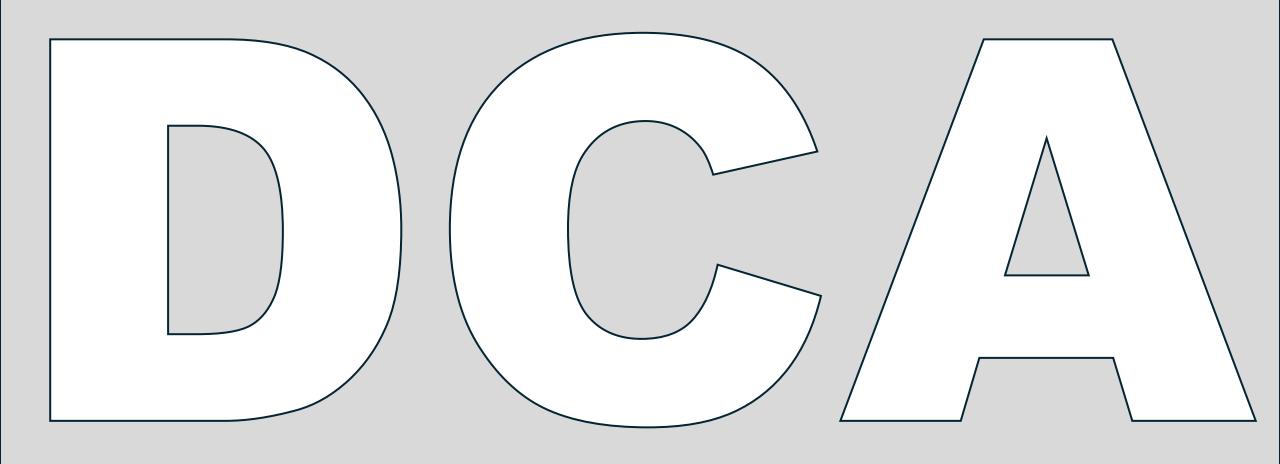


## TODAY'S PRESENTERS

DONALD BLOODWORTH, PE LAGAN US, INC.





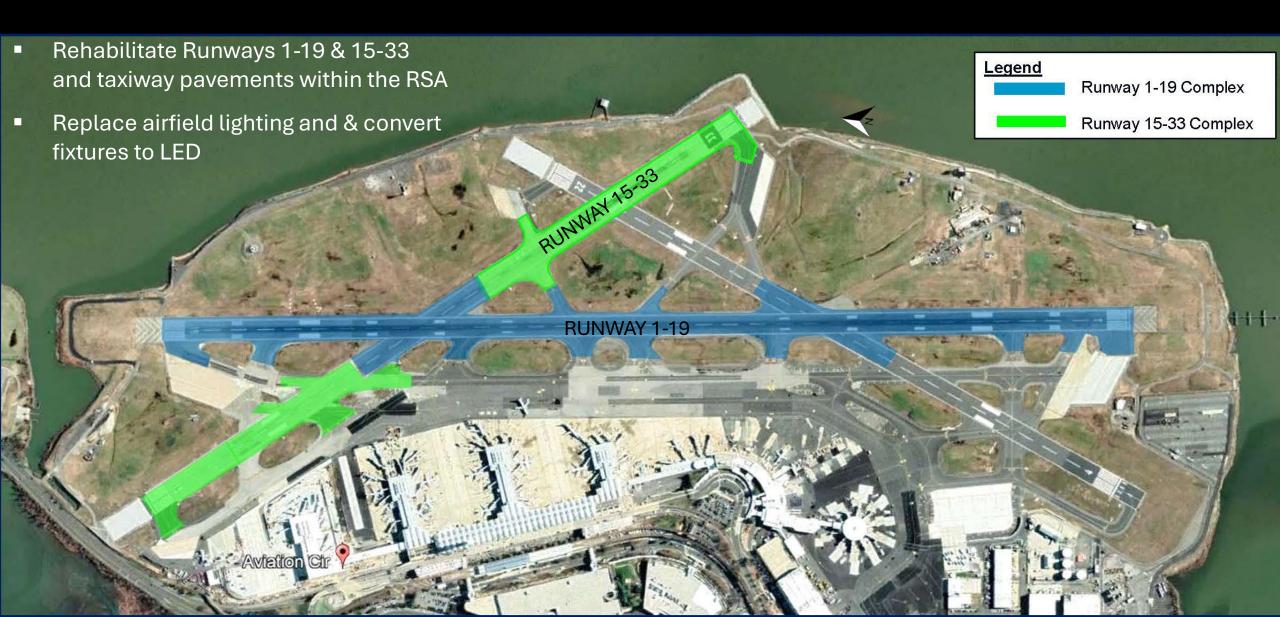


REHABILITATE RUNWAYS 1-19 & 15-33 AND ASSOCIATED TAXIWAYS

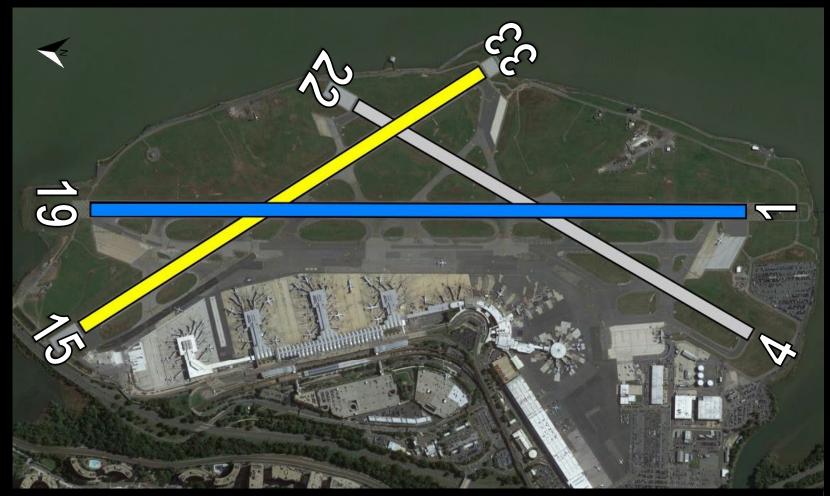




## **Project Overview**



## Ronald Reagan Washington National Airport



Scheduled flights: 5:10 am through 12:55 am

#### Runway 1-19 (Primary)

- 7,169' x 150'
- Instrument Approach
- 94% of all Operations
- 2011 3" Mill & Overlay

#### Runway 15-33 (Secondary)

- 5,204' x 150'
- Visual Approach
- 6% of all Operations
- 2009 3" Mill & Overlay

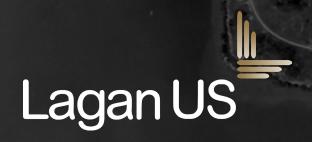
#### Runway 4-22 (Tertiary)

- 5,000' x 150'
- < 1% of all Operations

## PROJECT DESCRIPTION







- Planned as multi-phase, multi-year construction effort.
- RW 1-19 and 15-33 originally constructed as part of the original airport layout in the early 1940s.
- Last major construction activity consisted of 3-inches mill and overlay taking place in 2010 on RWY 15-33 and in 2011 on RW-1-19, respectively.
- Since 2011, after an additional decade of aging and increased use from larger aircraft and higher load factors both runways have shown additional deterioration, expected with asphalt age ranging from 30 to 60 years old.
- In 2019, a pavement management study was performed by RDM which utilized a detailed visual inspection, non-destructive testing, and destructive testing evaluation.
- This task concluded that a deeper repair of the existing asphalt base / binder layers of each of the runway pavements to provide a long-term solution was required.



## 4 KEY STAGES OF PROJECT DEVELOPMENT

- PAVEMENT EVALUATION
- DESIGN SOLUTION
- PLANNING
- CONSTRUCTION

ALWAYS WITH A FOCUS ON SAFETY, QUALITY & DCA AIRFIELD OPERATIONS



- ▶ Runway 1-19
  - ▶ 14 to 26" AC on 12 to 36" aggregate base
  - ▶ 3" AC mill and replace in 2010
  - ▶ Previous Rehabilitation in 1980's & early 1990's
- ► Runway 15-33
  - ▶ 8 to 13" AC on 10 to 40" aggregate base
  - ▶ 3" AC mill and replace in 2009
  - ▶ Previous Rehabilitation in 1980's
- ► Each Runway has provided >30 years of service

Table 1: Runway 1-19 Complex Core/Boring Data Summary

Core	Location	ISM	Thickness, in.			Remark				
No.	<b>PMS Section</b>	kip/in.	AC	CTB Aggregate						
C-1	RW01-19-A1	2,726	15		10	Poor AC separation at 3" depth; Aggregate base				
C-2	RW01-19-C2	1,363	16			35" SM fill (N=27) then CL fill (N=5)				
C-3	RW01-19-C2	1,471	19		8.5	Good AC core condition; Aggregate base				
C-4	RW01-19-B2	2,287	24.5		8.5	Good AC core condition; Round stone subbase				
C-5	RW01-19-A2	1,183	16			62" GW fill (N=32) then SW (N=21)				
C-6	RW01-19-I1	1,060	16		28	Loose AC below top 3"; Round stone subbase				
C-7	RW01-19-C3	1,559	18		12	Good AC core condition; Round stone subbase				
C-8	RW01-19-C3	2,095	17			61" GW fill (N=43) then SW (N=10)				

Table 2: Runway 15-33 Complex Core/Boring Data Summary

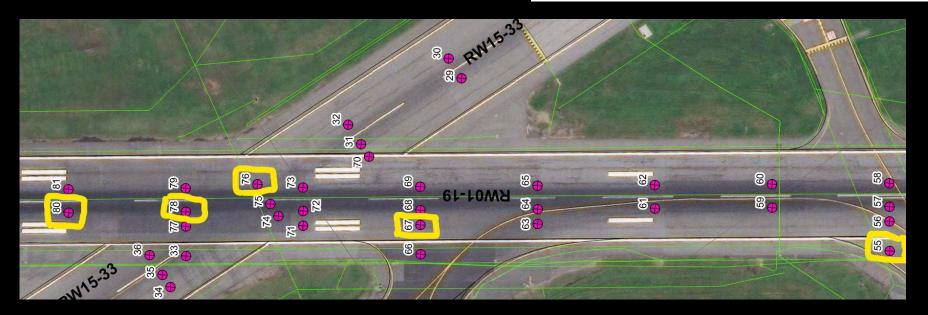
Core	Location	ISM	Thickness, in.		s, in.	Remarks				
No.	PMS Section	kip/in.	AC	СТВ	Aggregate					
C-14	RW15-33-B8	2,931	14		10+	Good AC core condition; Aggregate base				
C-15	RW15-33-C8	1,205	12			28" GW fill (N=28) then SC (N=10)				
C-16	RW15-33-B7	2,037	13		12	Good AC core condition; Aggregate base				
C-17	RW15-33-I2	1,301	10.5		14.5	Good AC core condition; Aggregate base				
C-18	RW15-33-A6	1,404	12.5		10	Poor AC separation at 3" depth; Round stone subbase				
C-19	RW15-33-B5	1,842	14			34" GM Fill (N=19) then GW				
C-20	RW15-33-C5	1,616	11.5		14.75	Good AC core condition; Round stone subbase				
C-21	RW15-33-I1	2,308	10.25	·	present	Good AC core condition; Round stone subbase				
		, and the second								

## **EXISTING PAVEMENT STRUCTURE**



- ► HWD Testing Low AC Modulus
- ▶ GPR Testing Variable Thicknesses
- Coring Stripping and Disintegrated Layers Identified
- Material Testing Low Strengths Identified in Layers 3 and 4
- Conduit / Encasement Depths Variable

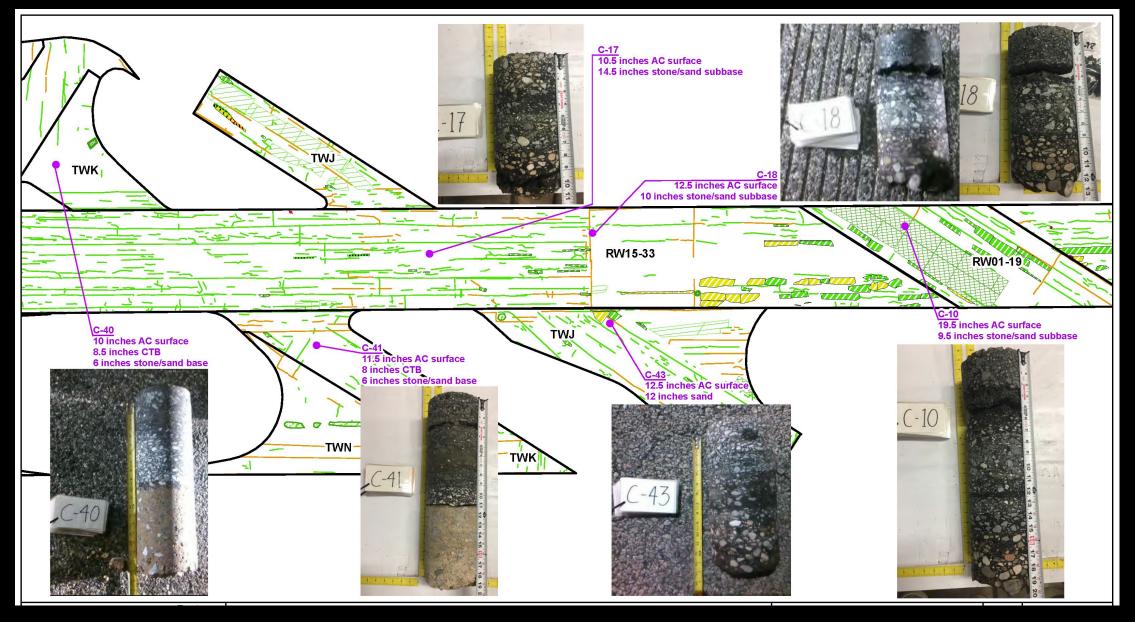
1		Layer 1	Layer 2	Layer 3	Layer 4	Layer 5	Layer 6	Layer 7	Layer 8	TOTAL	. Core Intact?	Type of break		Break Depth (in)	Break Layer	Depth till bottom of break layer	Comments
191	CORE-64	4.0	4.5	2.8	1.3	2.0	4.3			18.8	No	Delamination	П				
192	CORE-64											Deterioration	х	3.5	1	4.0	
193	CORE-64											Disintegration	х				
194	CORE-65	4.3	5.0	4.3						13.5	No	Delamination	х	3	1		
195	CORE-65											Deterioration	П				
196	CORE-65											Disintegration	П				
197	CORE-66	3.7		5.5	2.0					11.2	No	Delamination	х	3.7	1		second (mid) core in fragments, la
198	CORE-66											Deterioration	Х	3.7	1	3.7	
199	CORE-66											Disintegration	Х				thickness cannot be discerne
200	CORE-67	4.7	1.1	5.7	3.0	2.3	4.0			20.8	No	Delamination	Х	3.5	1		
201	CORE-67											Deterioration		11	4		
202	CORE-67											Disintegration					
203	CORE-68	5.0	1.3	2.0	3.5	1.8	1.8	2.5	4.0	21.8	No	Delamination					
204	CORE-68											Deterioration	х	4	1	5.0	
205	CORE-68											Disintegration					









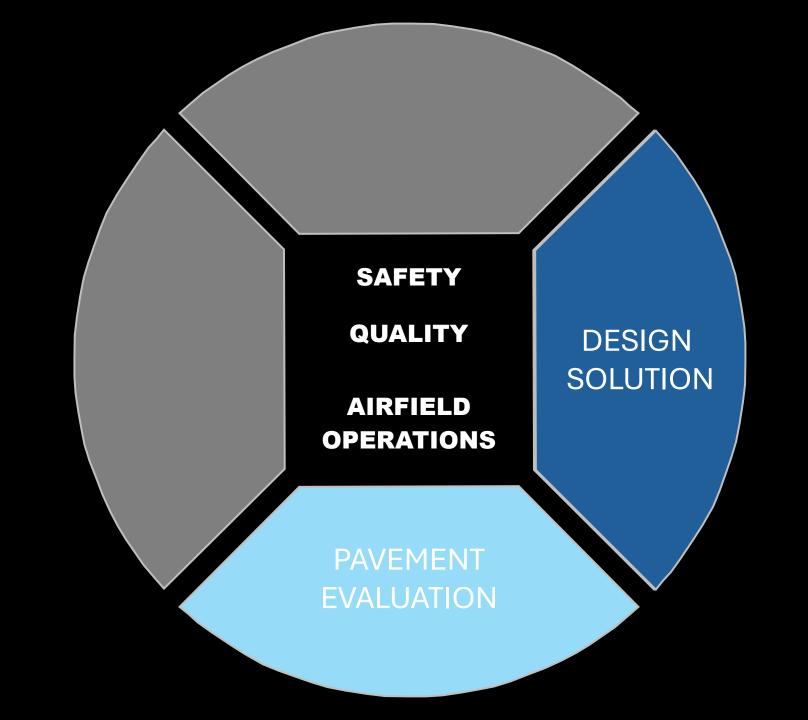




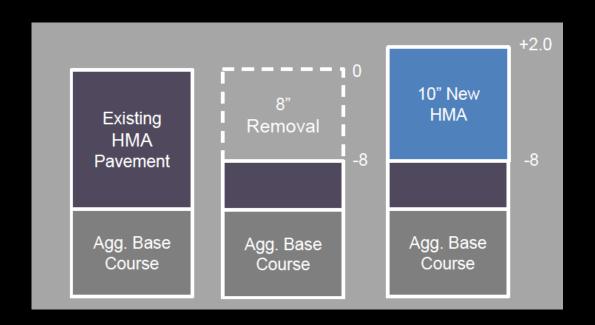


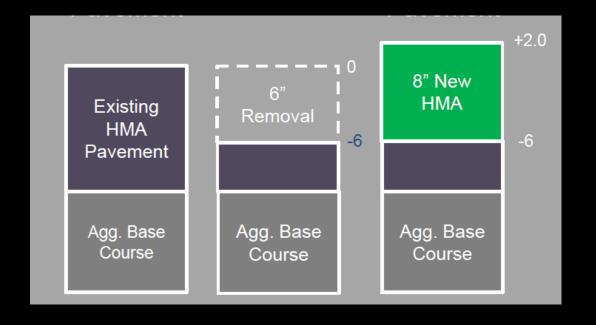






- Minimum 8-in Removal and Replacement on Runway 1-19
- Minimum 6-in Removal and Replacement on Runway 15-33
- Increase Total Pavement Thickness 2 inches





## REQUIRED PAVEMENT STRUCTURES





## PAVEMENT REHABLITATION DEPTHS

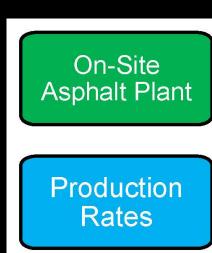
#### Runway 1-19:

- Replace Centerline Light Cans & Conduit
- Replace TDZ Top Cans & Conduit
- Add sub-surface drainage
- Convert all Runway Lighting to LED
- Upgrade Electrical Vault Equipment
- Runway 15-33:
  - Convert all Runway Lighting to LED



## AIRFIELD LIGHTING IMPROVEMENTS





Construction Sequencing

Work Hours

Constructability and Quality

Construction Cost

Pavement Rehabilitation Alternatives Design and Construction Approach

Airfield Lighting

Runways Intersection

**Stakeholder Coordination** 



Construction Phasing Plan and Schedule

## DESIGN DEVELOPMENT

- How will pavements be constructed with runways re-opened daily?
- How long will construction take each night (and minimize impacts)?
- How long will it take to complete the project? 3)
- How will lighting requirements be integrated with paving?
- How will asphalt be delivered to the site, consistently?
  - Develop a pavement / lighting approach to reopen daily
  - Develop a Phasing Plan to complete in 2 years or less
  - Evaluate feasibility of on-site asphalt plant

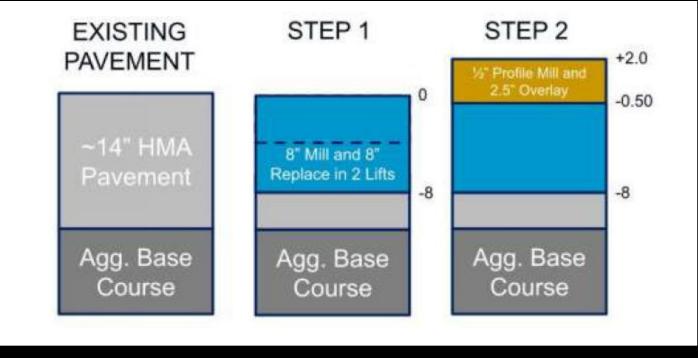


#### **Selected Alternative**

- Step 1 Mill 8" and Place (2) 4" lifts
  - FAA P-401 Base, PG: 76-22, 1" Agg.
- Step  $2 \frac{1}{2}$ " Mill and Place 2.5" lift
  - FAA P-401 Surface, PG: 82-22, 3/4" Agg

#### <u>Pros</u>

- No ramps required for base course
- Minimizes waste & uses least asphalt
- Operating on full pavement structure

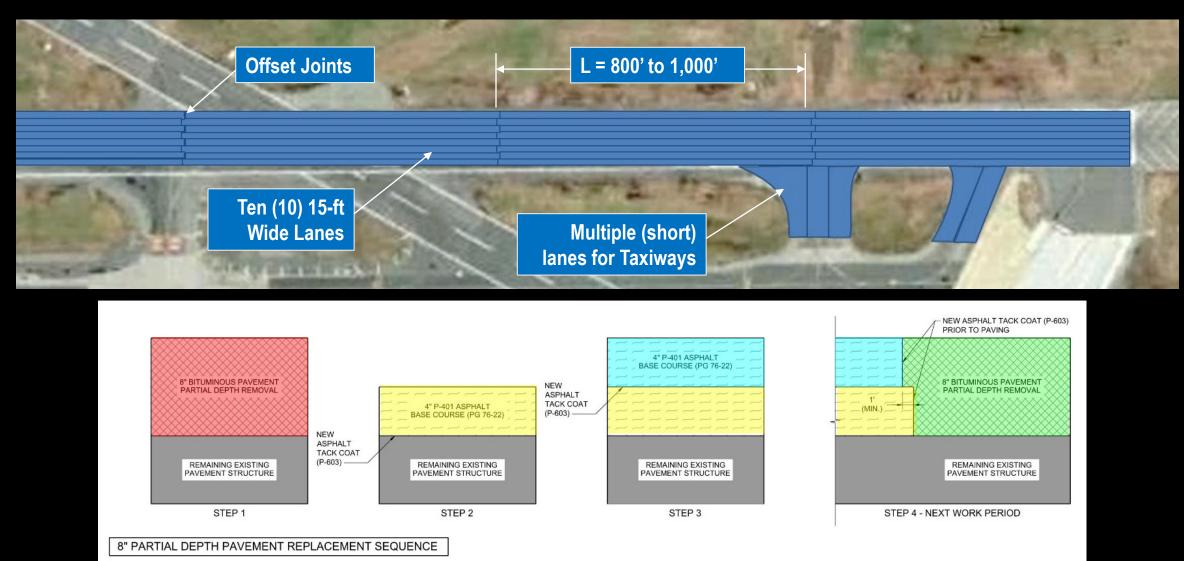


#### **Cons**

- More longitudinal joints in base layers
- Smoothness between Steps 1 and 2
- Potential repairs after Step 1

## PAVEMENT REHAB APPROACH

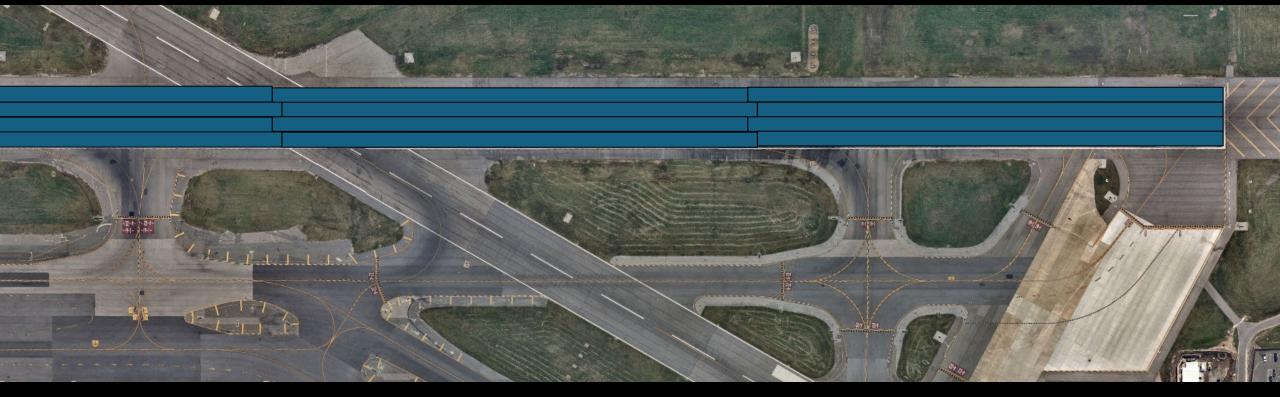




## 8" BASE REMOVAL & REPLACEMENT

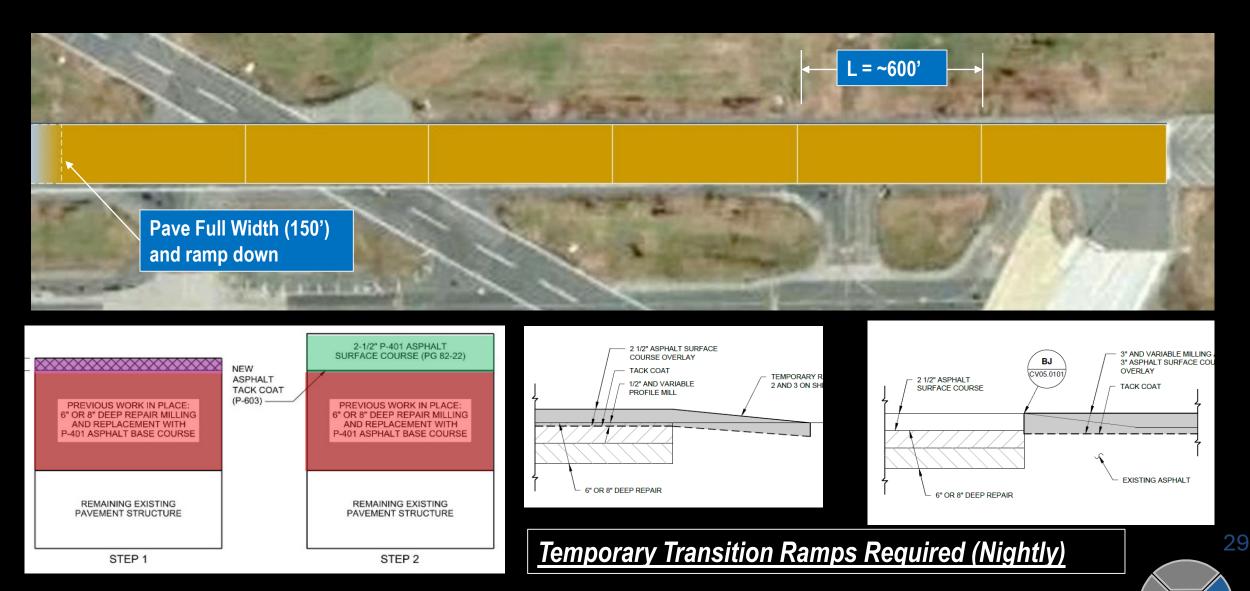


## 8-in Base Removal and Replacement Sequence



## **DESIGN SOLUTION**





## 2.5" SURFACE COURSE OVERLAY

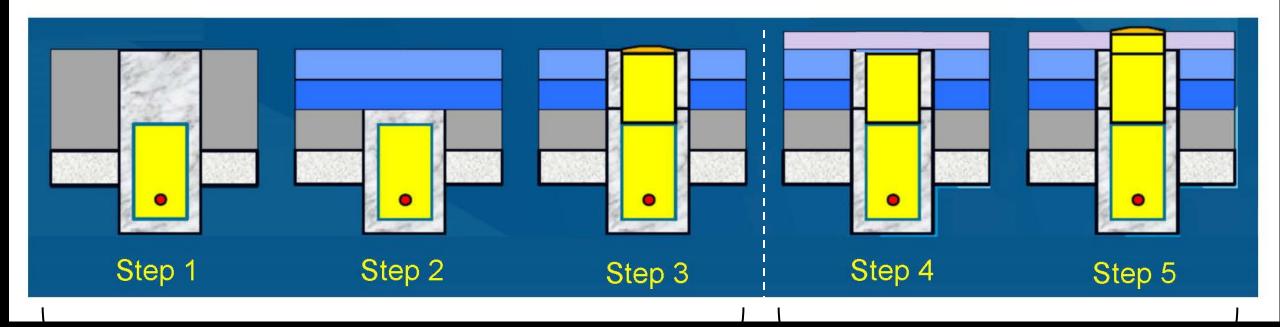
## 2.5-in AC Surface Course Sequence



## **DESIGN SOLUTION**



- Multi-Step Process:
- Concurrent with Paving Operations
- Coordinated with Paving Operations

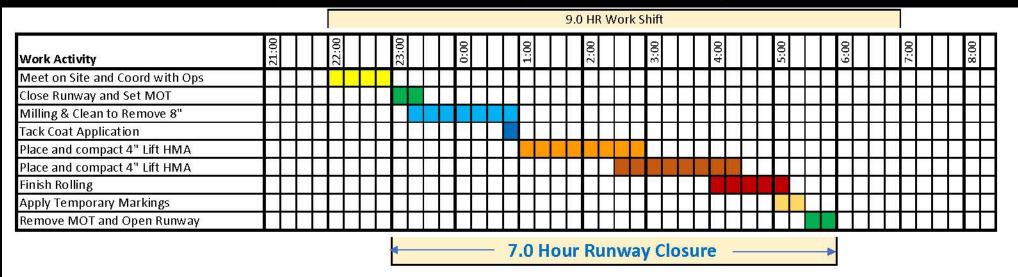


Year 1 Year 2



### **IN-PAVEMENT LIGHTING REPLACEMENT**

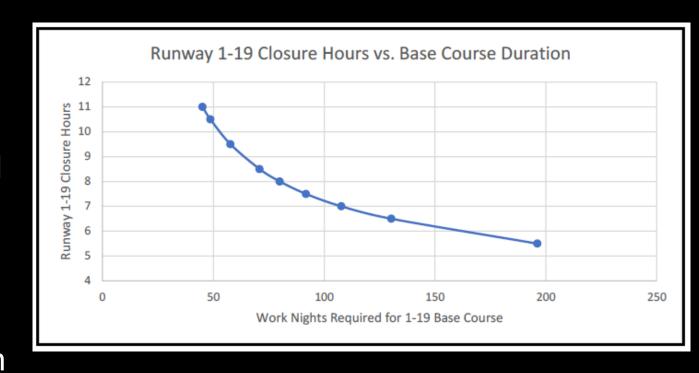
- Evaluated multiple closure durations for each component of work to determine nightly production versus work hours.
  - 8" Base Removal and Replacement determined to be critical activity
  - Hourly production rates considered at 15-minute intervals
  - PG76-22 bitumen used as tack coat to save time
  - Allow for cooling between asphalt lifts and prior to opening
  - Temporary Markings applied each night after paving







- Evaluated multiple closure durations for each runway and for each year
  - 4.5 hours to 10 hours evaluated at 30-minute intervals
  - Determine total durations for each major component of work
  - Impact on total project duration
  - Minimum requirements for Year 1
  - Consider weather days

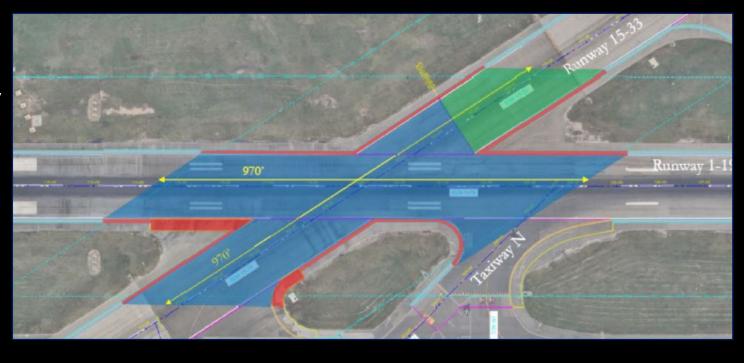


#### 8-in Base Course Replacement

- 7 Hour Closure = ~108 shifts
- 5.5 Hour Closure = ~196 shifts



- Any work within 250-ft of a runway centerline requires full closure of DCA Airfield
- Intersection area (31,000 SY)
  - Base Replacement: 13,750 Tons
  - Surface Course: 5,870 Tons
  - 25 In-pavement Lights, Conduit, Cabling
- Multiple closures for Base / Surface
- Multiple closure scenarios evaluated
- Schedule work in June/July months



- Year 1 (Base): 44 Days
  - (12-Jun-2023 thru 24-Jul-2023)
- Year 2 (Surface): 18 Days
  - (28-May-2024 thru 14-Jun-2024)





### Stakeholder Coordination & Operational Impacts

- Numerous Meetings with Ops and Airlines
- "Hard" Runway Closures
  - Construction Starts on Time no adjustments for Late Arrivals
  - Airlines Adjusted Schedule and Aircraft Types
  - Runways Re-open on Time Each Morning
- No Centerline and TDZ Lights Until Winter Shutdown
- No Grooved Pavement until Winter Shutdown
- Restore Pavement Surface Sensors for Winter Shutdown

**DESIGN SOLUTION** 

Multiple closure scenarios for each Runway and Intersection

Runway	Duration	Hours	Years
Runway 1-19	7 hours	11pm to 6am	1 & 2
Runway 15-33	10 hours	8pm to 6am	1 & 2
Intersection	5.5 hours	12am to 5:30am	1 & 2

#### **Project Objectives**

Address operational impacts & open daily

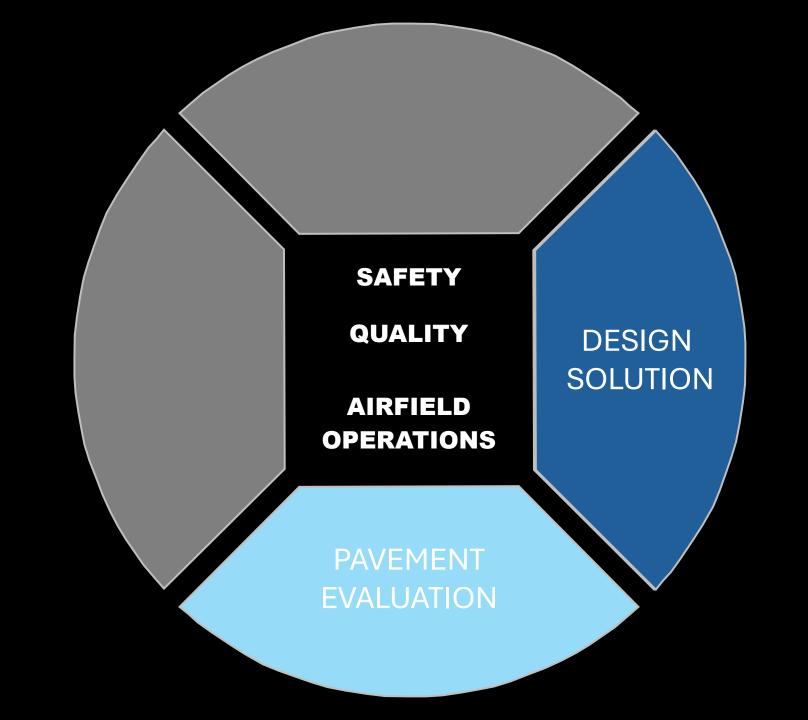
Complete the construction within 2 Years

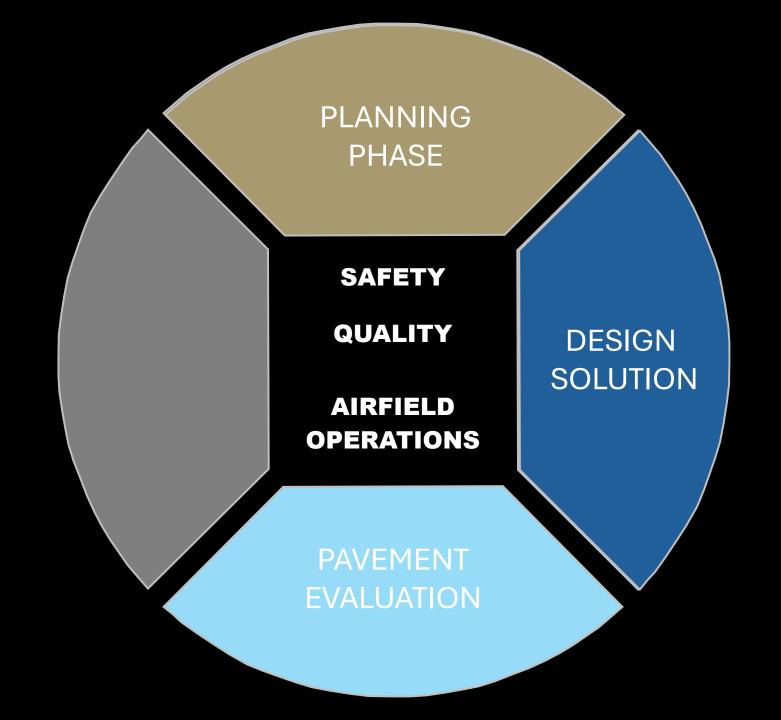
 Complete R/W 1-19 Base Course in Year 1 

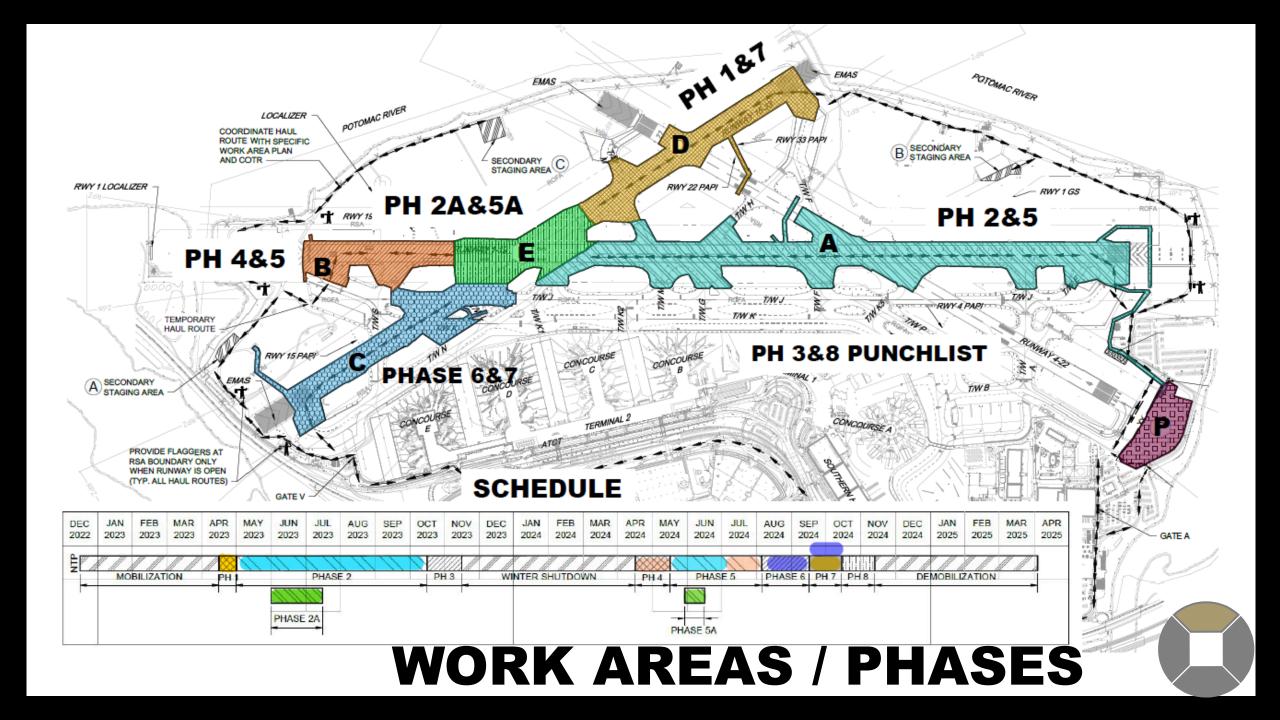
 Restore runway lights for winter shutdown  $( \hspace{-0.5pt} \hspace{-0.5pt} / \hspace{-0.5pt} \hspace{-0.5pt} )$ 



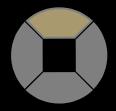
## RUNWAY CLOSURE SCENARIOS







- **RUNWAY 1-19:** 
  - 11 pm to 6 am (7 hours)
- **RUNWAY 15-33:** 
  - 8 pm to 6 am (10 hours)
- RUNWAY 1-19 & 15-33 INTERSECTION:
  - Sun Fri Nights: 12:30 am to 6 am (5.5 hours)
  - Saturday Night: 11 pm to 6 am (7 hours)
- Confirm Preferred Start/Stop Times



# **NIGHTLY WORK HOURS**

#### **Construction Year 1 - 2023** Work **Duration** Est. Est. **Phase Activity** Jul-23 Feb-23 Mar-23 Apr-23 May-23 Jun-23 Aug-23 Sep-23 Oct-23 Nov-23 Dec-23 **Finish Areas** (days) Start **Mobilization &** M 105 1-Nov-22 15-Apr-23 **Batch Plant Runway 15-33** D 15 16-Apr-23 30-Apr-23 **Base Course** Runway 1-19 2 A, B 165 1-May-23 15-Oct-23 **Base Course** Runway 1-19/15-33 2A A, B, E 15-Jul-23 45 1-Jun-23 Intersection Base Course **Prep for Winter Shutdown** 3 A, B, D (Markings, Grooving, CL 30 16-Oct-23 15-Nov-23 Intersection Closure **Light Fixtures**) 5.5 Hrs Sun - Fri Nights WS Winter Shutdown 16-Nov-23 31-Dec-23 45 7.0 Hrs Sat Night Closed Nightly 7.0 Hour Nightly Closures Open Runway 1-19 Open No CL or TDZ Lights No TDZ Lights (11:00 pm to 6:00 am) Closed Nightl 10 Hour Nightly Closures **Runway 15-33** Open Closed Nightly Open Open Open (8:00 pm to 6:00 am) Runway 4-22 Closed Nightly, Open for Rwy 4 Daytime Departures Only 31-Dec-23 1-Jan-23

# 2023 SCHEDULE

#### Construction Year 2 - 2024 Work Duration Est. Est. **Phase Activity** May-24 Aug-24 Sep-24 Jan-24 Feb-24 Mar-24 Apr-24 Jun-24 Jul-24 Oct-24 Nov-24 Dec-24 **Areas** (days) Start **Finish** WS Winter Shutdown 105 1-Jan-24 15-Apr-24 Runway 1-19 A, B 16-Apr-24 4 53 8-Jun-24 **Base Course** Runway 1-19 A, B 5 68 15-Aug-24 9-Jun-24 **Surface Course** Runway 1-19/15-33 A, B, E 5A 15 1-Jul-24 15-Jul-24 Intersection Surface Course **Runway 15-33** C 6 16-Aug-24 30 15-Sep-24 **Base Course Runway 15-33** Intersection Closure C,D 7 30 16-Sep-24 15-Oct-24 **Surface Course** 5.5 Hrs Sun - Fri Nights **Final Actions** A,B, 7.0 Hrs Sat Night 8 (Grooving, Marking, CL and 30 16-Oct-24 15-Nov-24 C, D **TDZ Light Fixtures)** Open Closed Nightly 7.0 Hour Nightly Closures Open **Runway 1-19** TDZ Lights out of service No CL or TDZ Lights (11:00 pm to 6:00 am) **10 Hour Nightly Closures** Closed Closed **Runway 15-33** Open Open Open Nightly **Nightly** (8:00 pm to 6:00 am) Runway 4-22 Closed Nightly, Open for Rwy 4 Daytime Departures Only 1-Jan-24 31-Dec-24

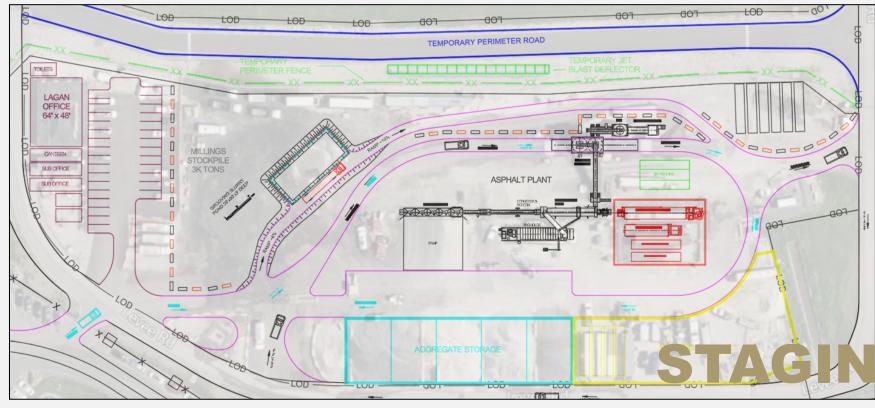
# 2024 SCHEDULE













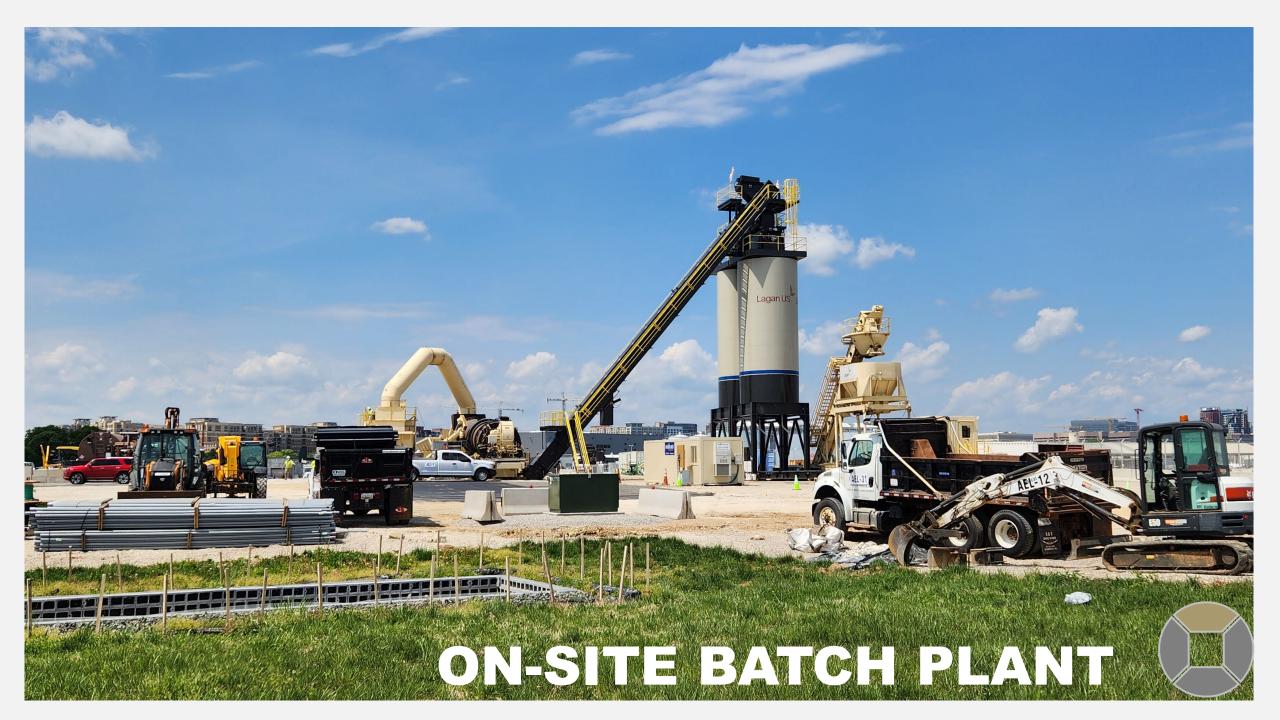


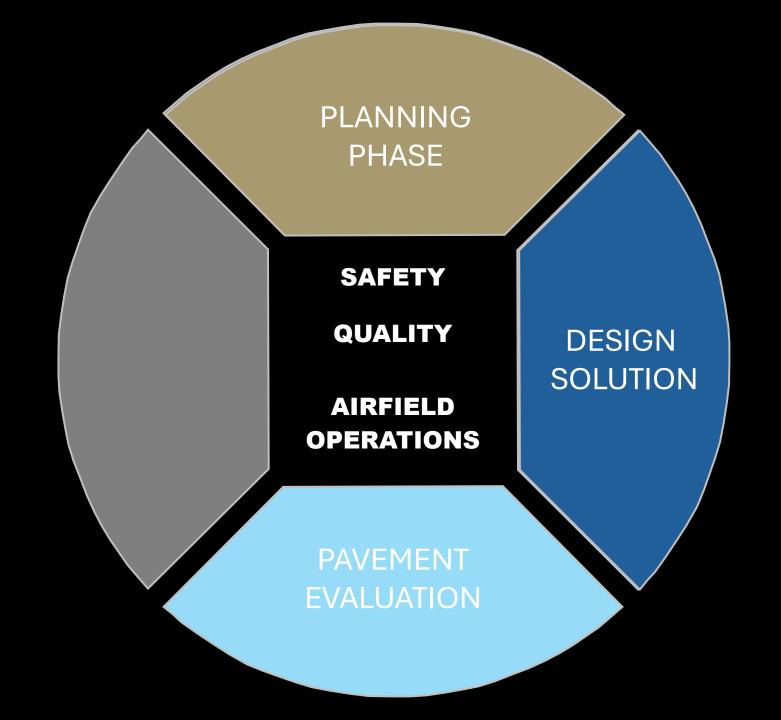


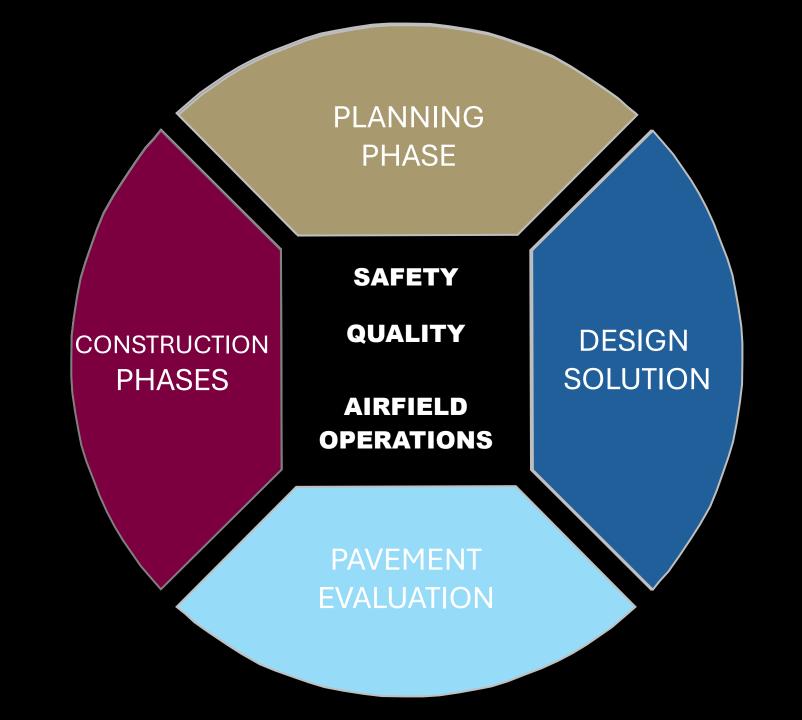




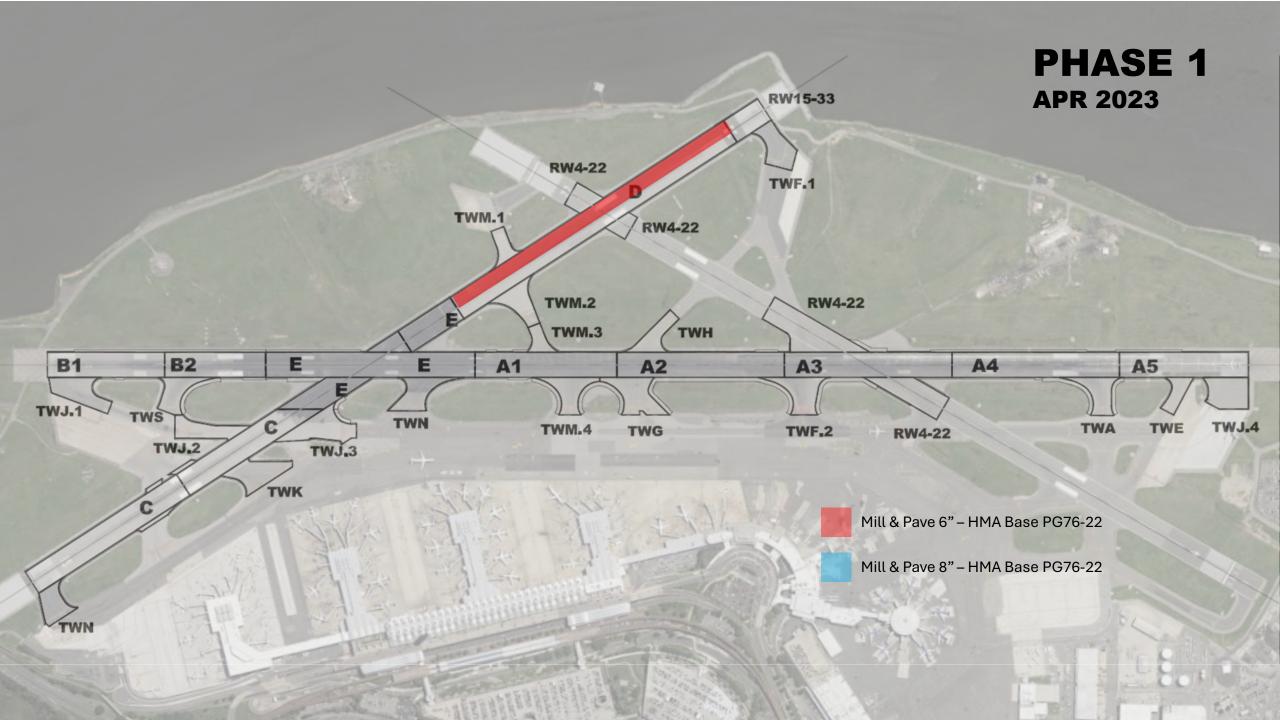


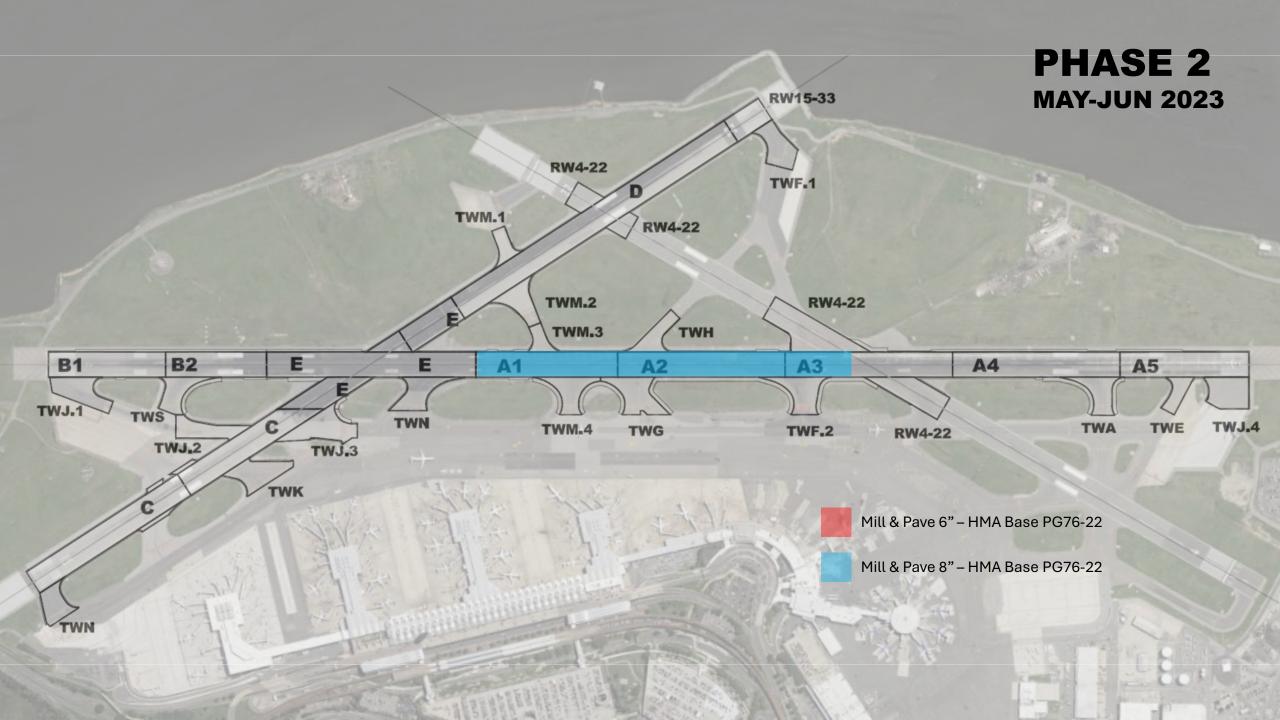


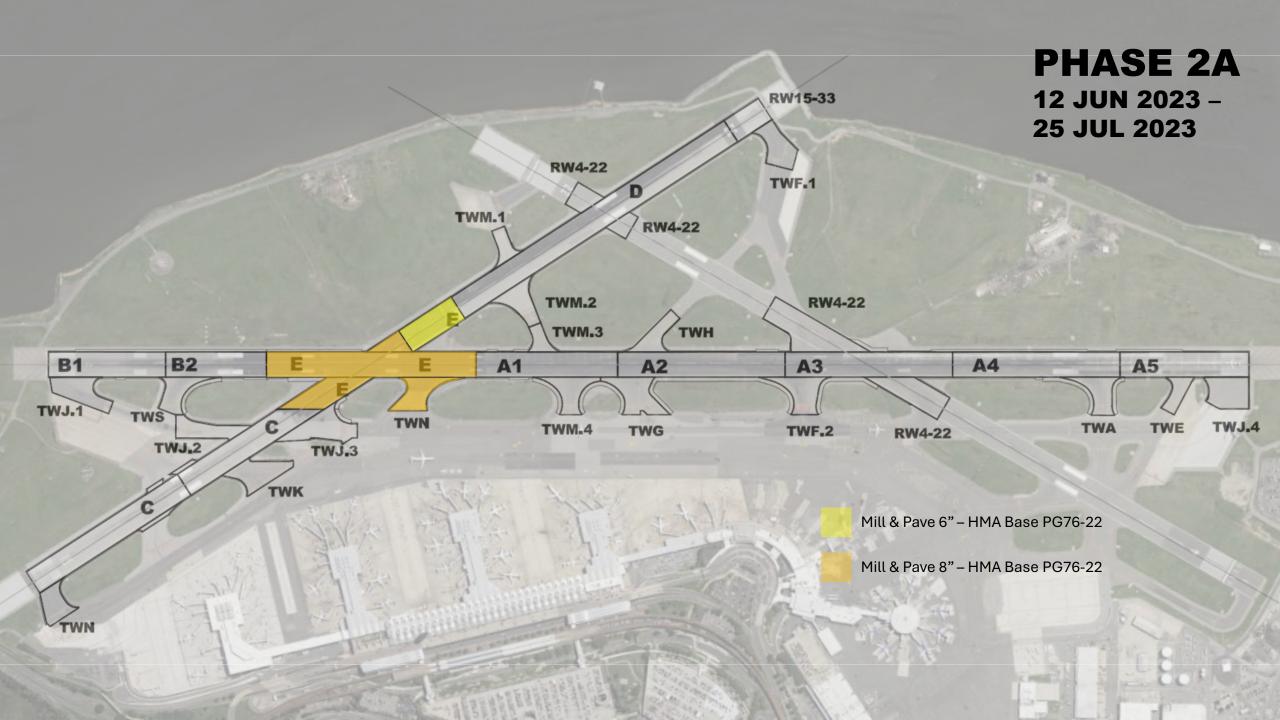


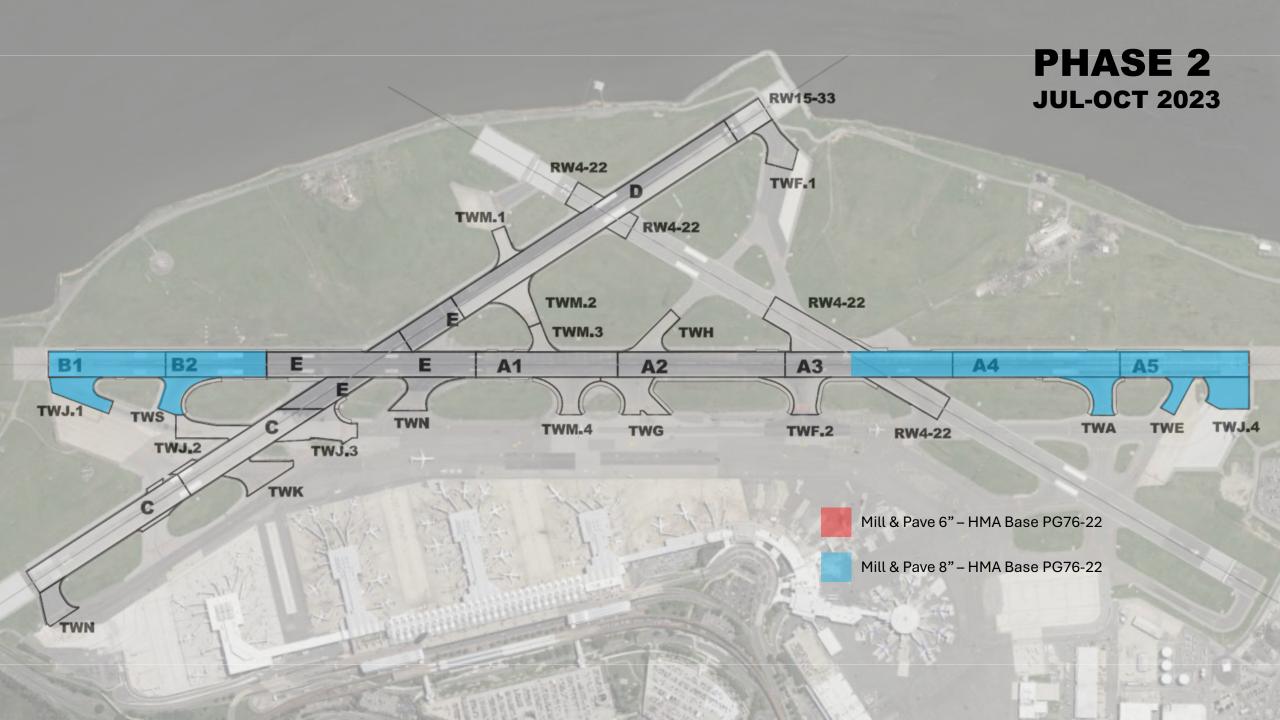


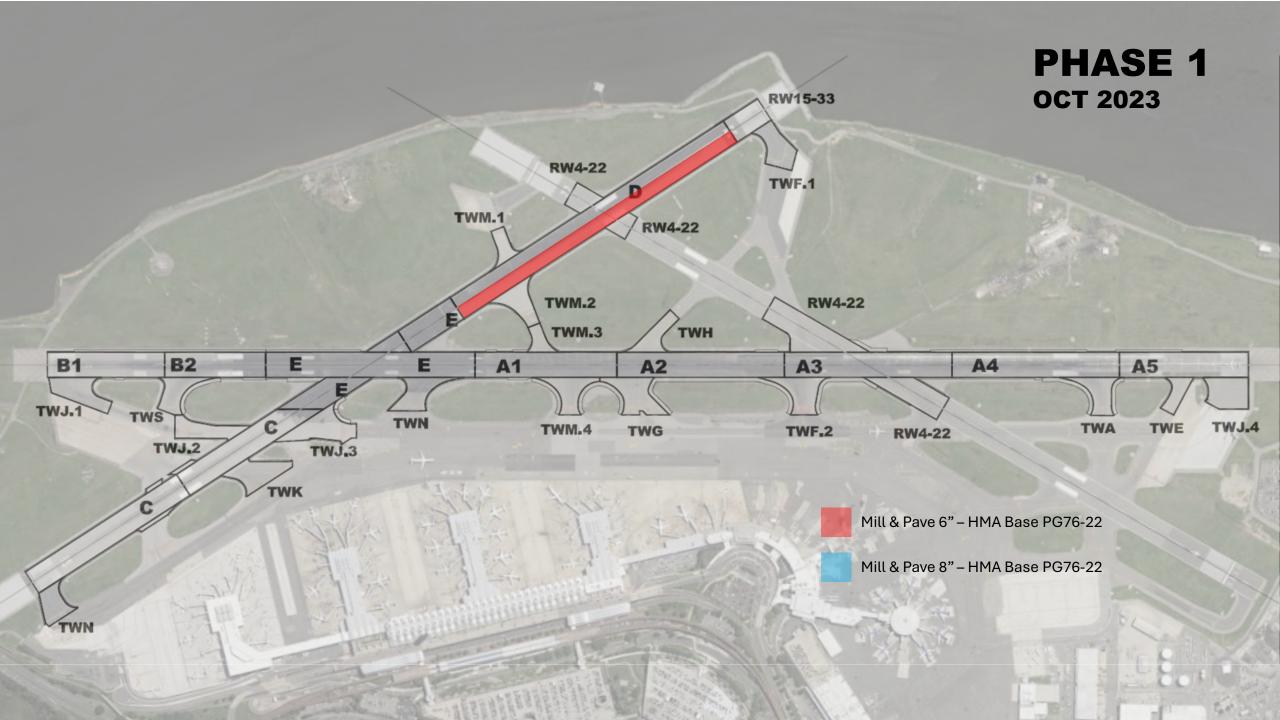
# **CONSTRUCTION 2023**

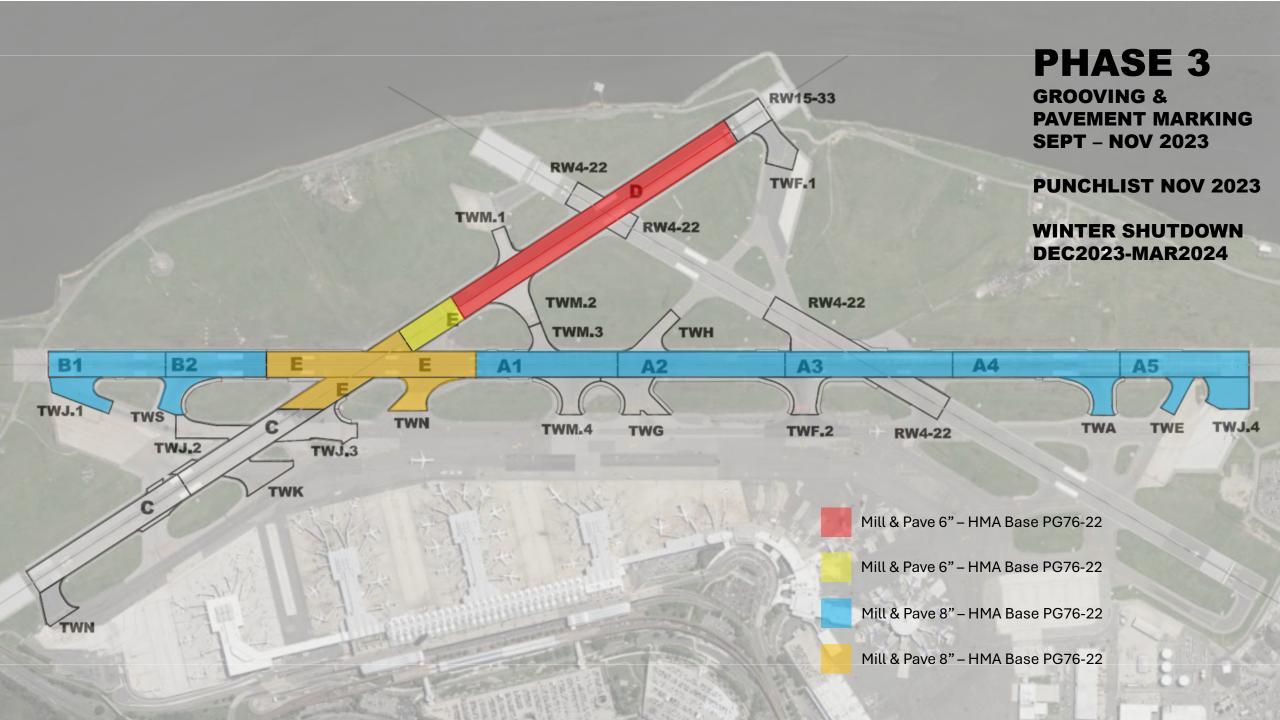




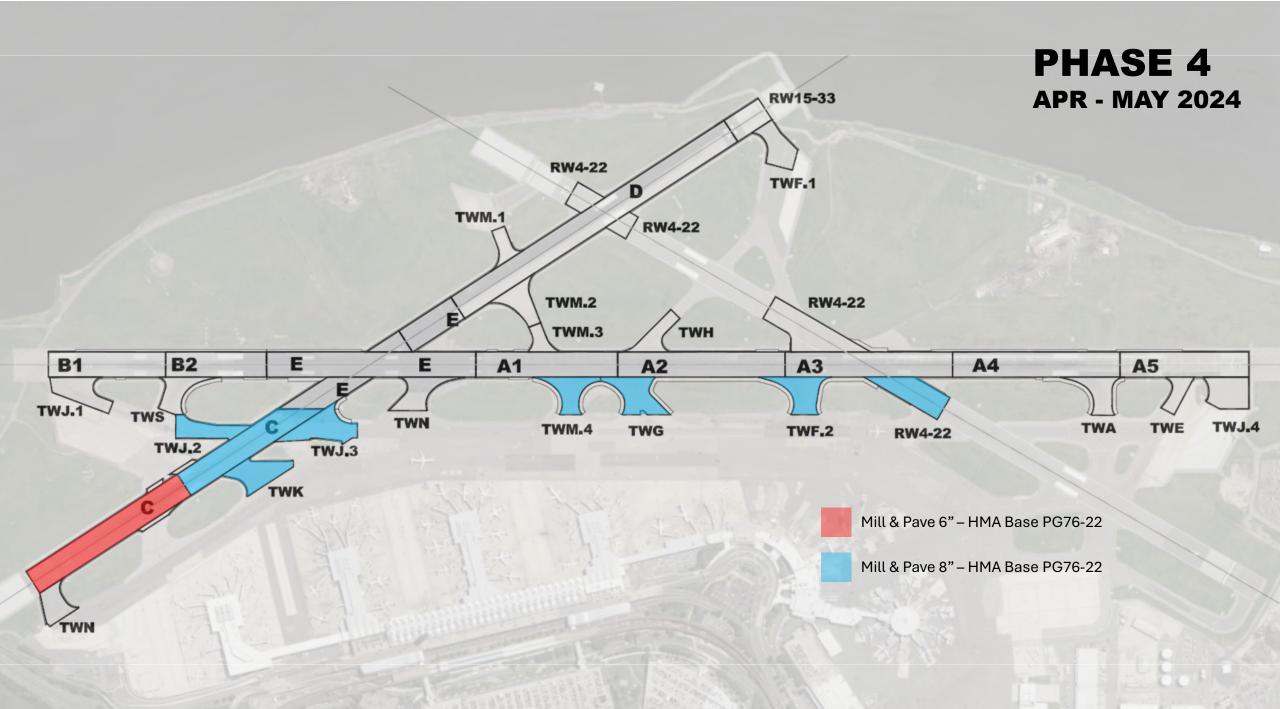


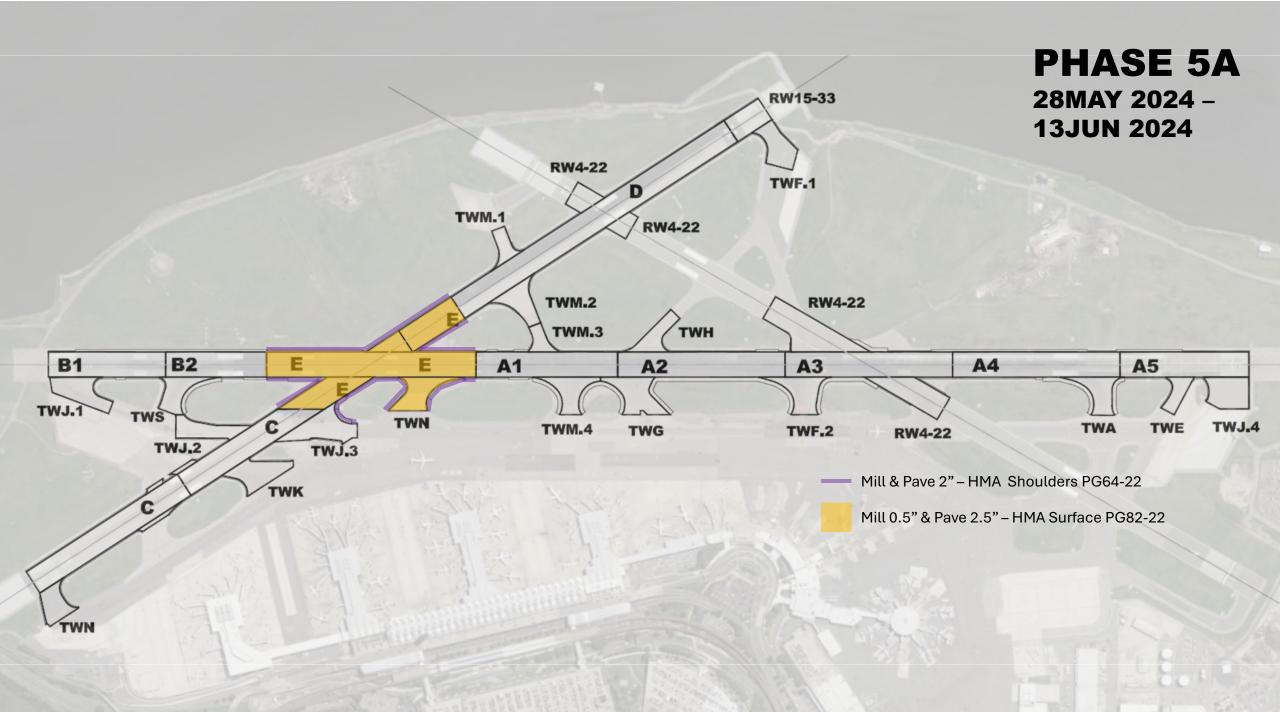


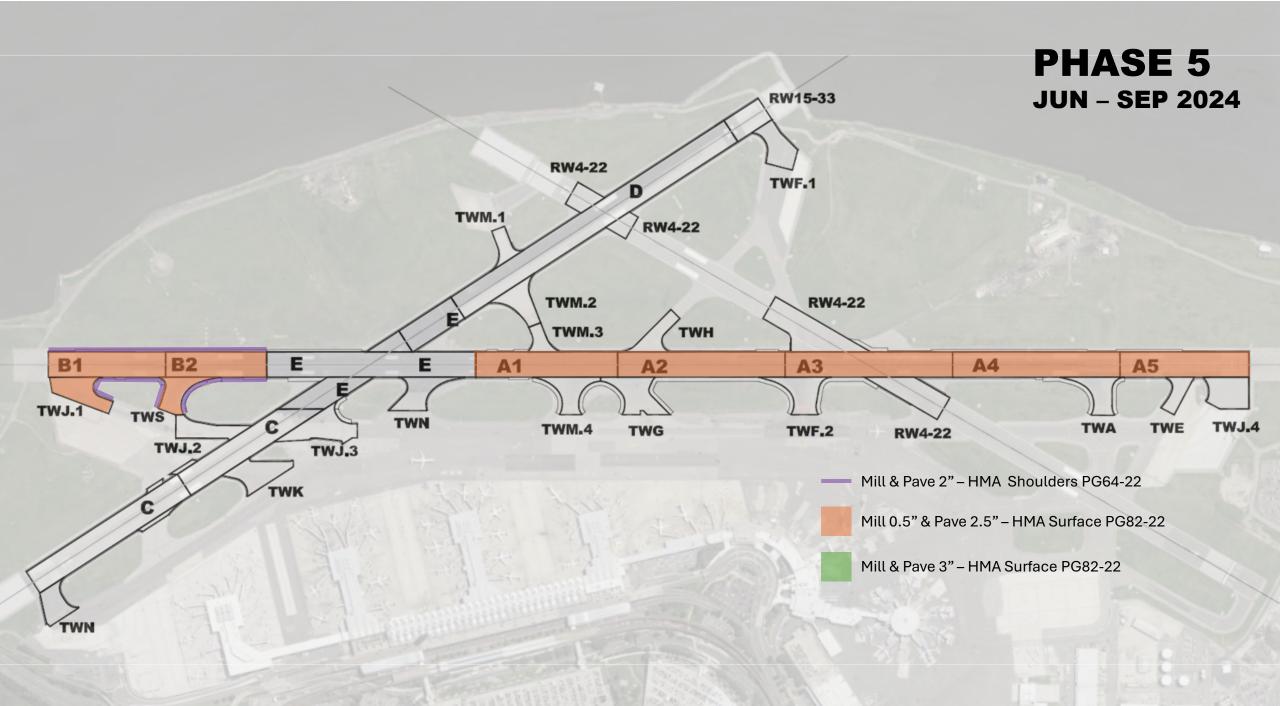


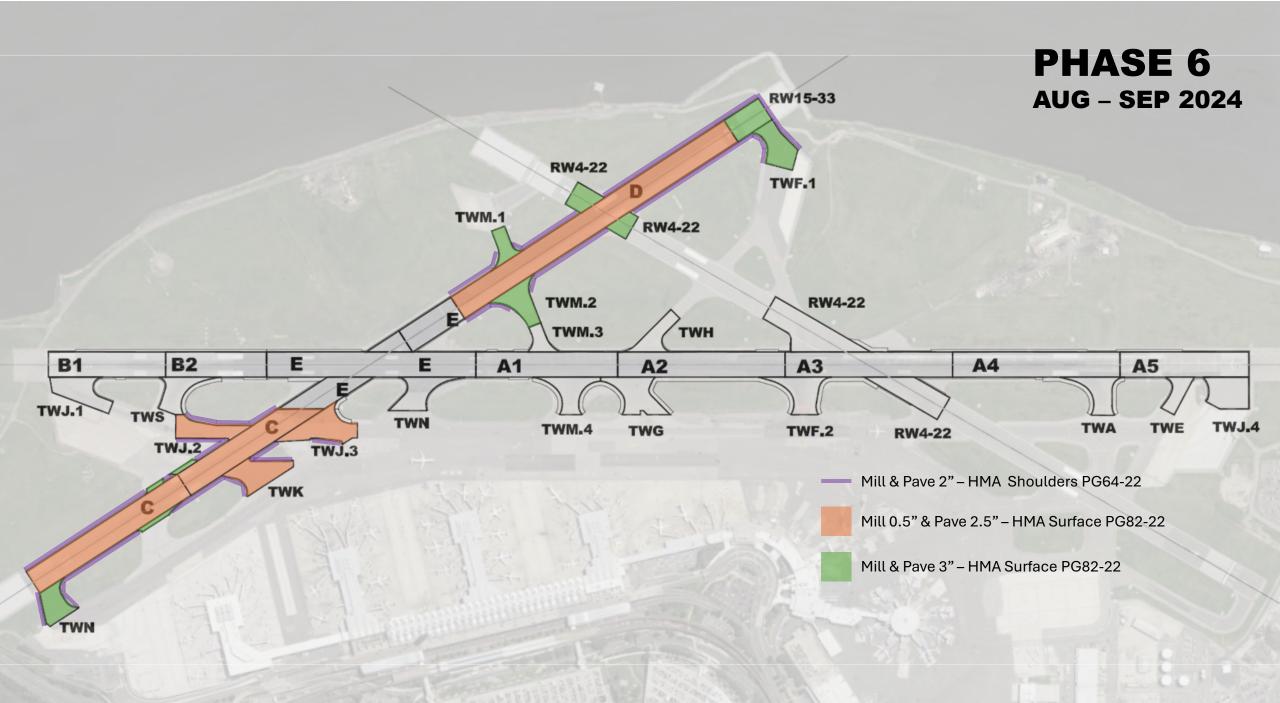


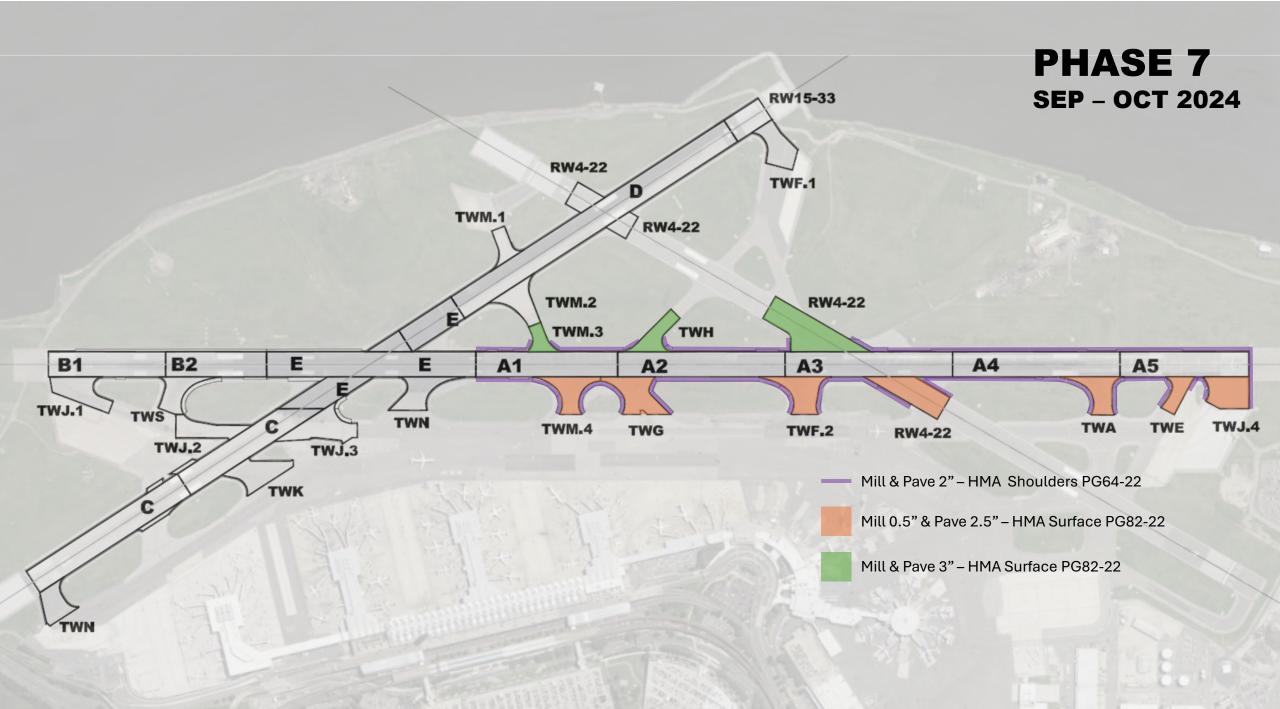
# **CONSTRUCTION 2024**

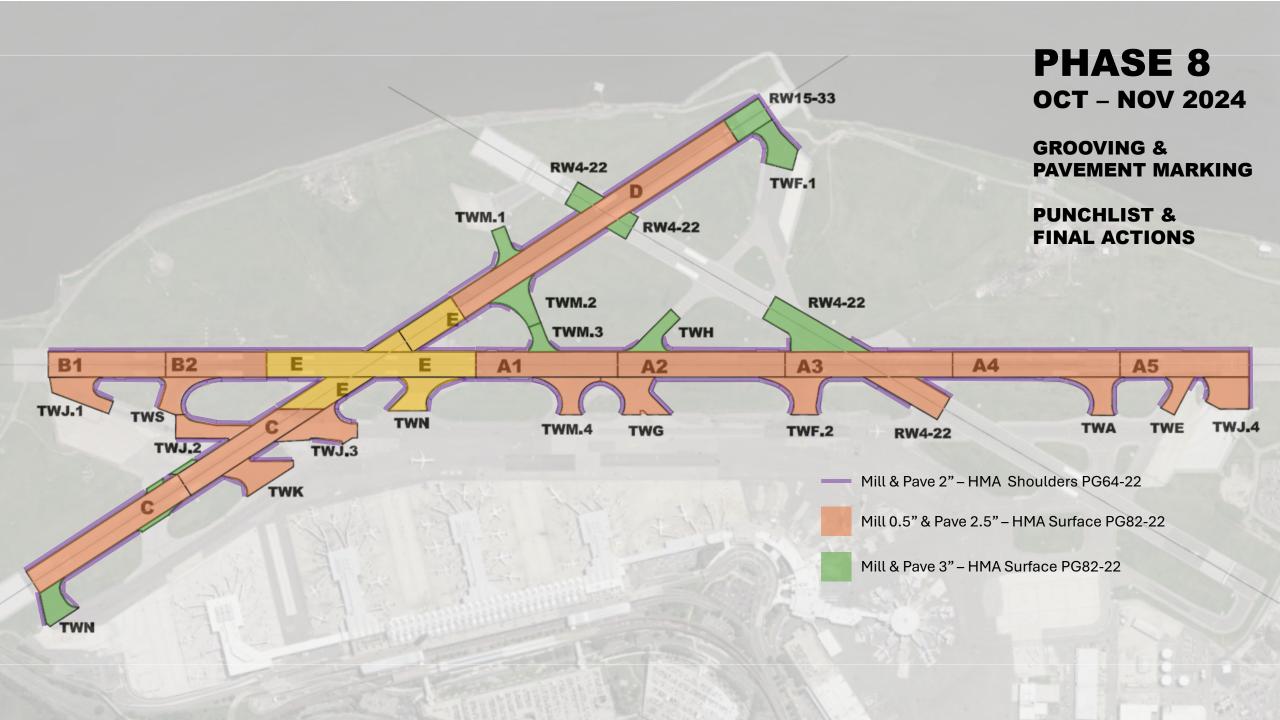










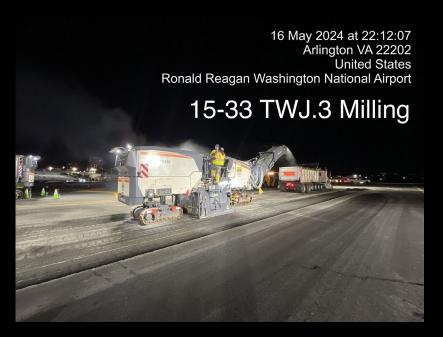


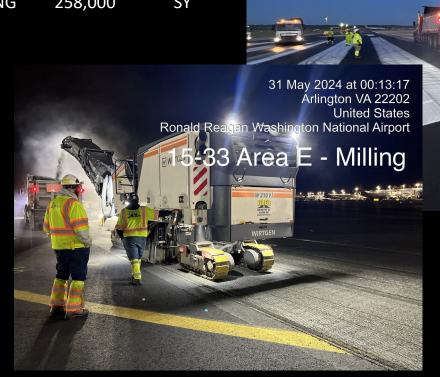
## **REHABILITATE RW 1-19 DCA – KEY QUANTITIES**

#### **BITUMINOUS PAVEMENT MILLING**

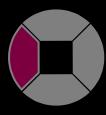
### **OVER 500,000 SY TOTAL MILLING**

PAVEMENT MILLING, 8.0" DEPTH	201,000	SY
PAVEMENT MILLING, 6.0" DEPTH	57,300	SY
PAVEMENT MILLING, 3.0" & VARIABLE DEPTH	39,000	SY
PAVEMENT MILLING, 2.0" & VARIABLE DEPTH	35,000	SY
PAVEMENT MILLING, 0.5" & VARIABLE DEPTH PROFILING	258,000	SY







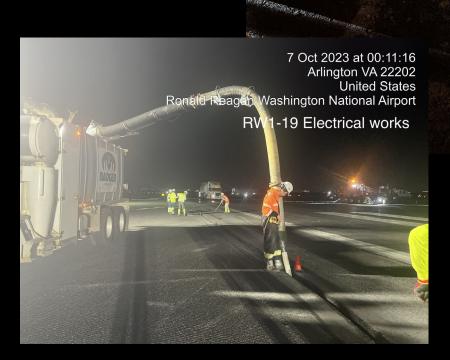


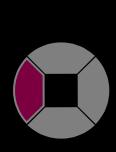
## **REHABILITATE RW 1-19 DCA – KEY QUANTITIES**

**FULL RUNWAY CL, EDGE & TDZ CONVERSION TO LED** 

NO. 8 AWG, 5kV, L-824C, TYPE C CABLE, INSTALLED IN TRENCH,	132,000	LF
DUCT BANK OR CONDUIT		
NO. 6 AWG, SOLID, BARE COPPER COUNTERPOISE WIRE	19,000	LF
INSTALLED ABOVE DUCT BANK OR CONDUIT		
REMOVE NO. 6 OR NO. 8 AWG 5kV CABLE FROM DUCT BANK	116,000	LF
OR CONDUIT, INCLUDING CONNECTIONS/TERMINATIONS		
INSTALL L-850A(L) CENTERLINE FIXTURE WITH NEW BASE	142	EA
INSTALL L-850B(L) TDZ FIXTURE WITH TOP SECTION (YEAR 2)	180	EA







14 May 2024 at 01

Ronald Reagan Washington National

15-33 TWJ.2 Electrical

Arlington VA 2 United S

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**REHABILITATE RW 1-19 DCA – KEY QUANTITIES** 

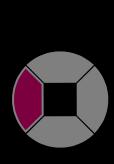
**GROOVING – 350,000 SY** 

### **PAVEMENT MARKING – 1.3 MILLION SF**

PAVEMENT MARKING REMOVAL	28,000	SF
PERMANENT PAVEMENT MARKING	380,000	SF
TEMPORARY PAVEMENT MARKING	950,000	SF
SAW-CUT GROOVING	350,000	SY







18 Oct 2023 at 23:46:35

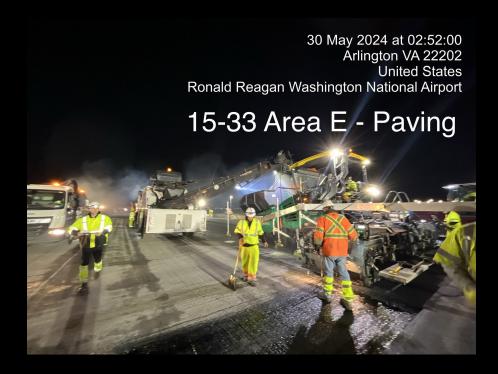
Ronald Reagan Washington National Airport

RW1-19 Grooving works

Arlington VA 22202

## **REHABILITATE RW 1-19 DCA – KEY QUANTITIES** P-401 HOT MIX ASPHALT - 183,000 TONS TOTAL

RUNWAY/TAXIWAY ASPHALT BASE COURSE (PG 76-22) 128,000 RUNWAY/TAXIWAY ASPHALT WEARING COURSE (PG 82-22) 49,000 SHOULDER ASPHALT SURFACE COURSE (PG 64-22) 6,000







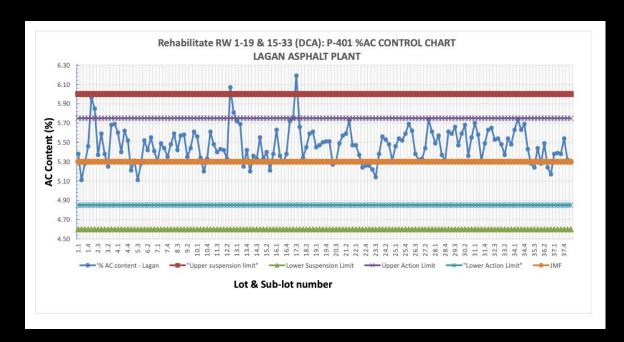
30 May 2024 at 02:43:45

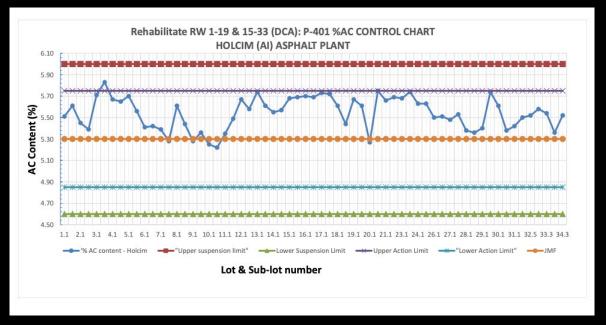
**United States** 

# QC SUMMARY CONTROL CHARTS P-401 SURFACE PG82-22

- AVERAGE AC Content (%)
- JMF 5.3%
- PG 86-22 Surface

AC CONTENT						
	LAGAN	HOLCIM				
JMF	5.30%	5.30%				
MAX	5.74%	5.74%				
MIN	5.10%	5.21%				
AVG	5.48%	5.48%				



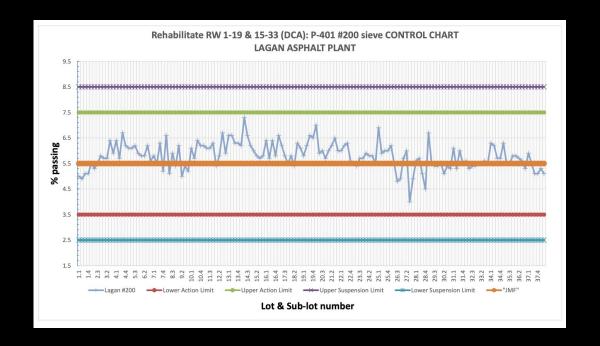


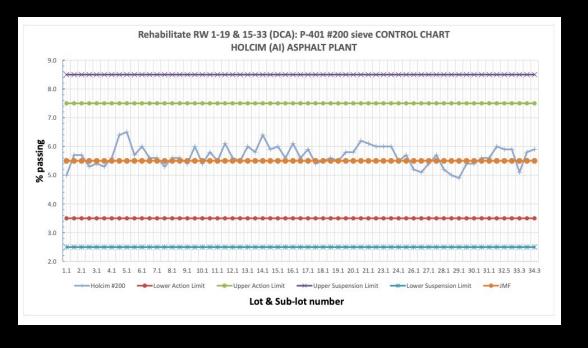


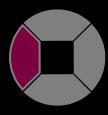
# QC SUMMARY CONTROL CHARTS P-401 SURFACE PG82-22

- % PASSING #200 Sieve
- JMF 5.5%
- PG 86-22 Surface

AC CONTENT		
	LAGAN	HOLCIM
JMF	5.50%	5.50%
MAX	7.30%	6.55%
MIN	4.10%	4.90%
AVG	5.88%	5.73%







## QC SUMMARY

#### **AVERAGE PAY FACTOR**

P-401 SURFACE PG82-22 P-401 BASE PG-76-22





			AVERAGE PA	AY FACTOR	
	Lots	MAT Density	Air Voids	JT Density	FINAL
P-401 SURFACE PG82-22 (2024)					
LAGAN PLANT	50	105.57	103.85	100.00	104.54
HOLCIM PLANT	15	103.43	106.00	100.00	104.76
P-401 BASE PG76-22 (2023)					
LAGAN PLANT	38	105.43	101.28	99.87	102.46
HOLCIM PLANT	62	105.98	103.78	99.11	103.38

- Achieved Average Pay Factor > 100% from both production plants
- PG 82-22 surface mix > 104%
- PG 76-22 base mix > 102%



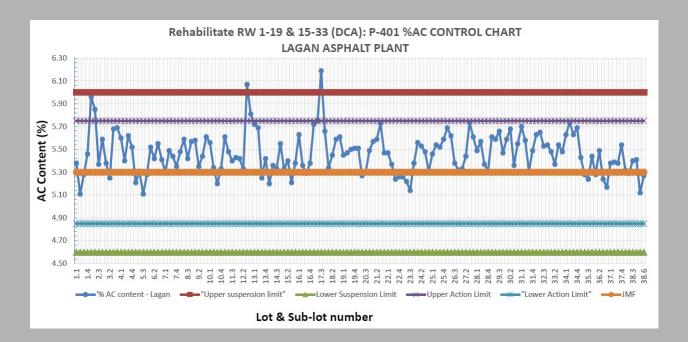
# 24 HOURS OF RUNWAY REHABILITATION AT DCA





		11.	141./	<b>¬</b> [ ]	ant l	16	JUIL		Acceptar	00		
Sheet	2	Of	4	10	aon Ga	note	ration LL	_	Quality Co			
Date		9/5/2024	\$	La	gan Co	mstr	uction LL	C	Other			
Day / N	ight	Ni	ght	Contract #	DCA, L	_ot # 27S	L, sub. # 2L	F.A.P.#				
Plant L	ocation :	DCA	- Arlin	gton VA	A.C. Producer ASSOC		iated Asphalt	Asphalt A.C. Type		2	Sub	# 2
Plant Type :			Drur	n			01 Surface			Meets	Comp.	PW
Siev		e Size		Gradation	Beltcut /	Bum Off	Plant Q.			Specs	2 sd's	
	ndard		etric	JMF	Tolera	nces	Test # 1	Retest				
	1/2 "		0 MM									
	1 "		0 MM	100	100		100.0					
	/4 "		0 MM	100	94-1		100.0					
	/2 "		MM 0	96	90-1		97.9					
	/8 "		MM (	85	79-9		89.8					
	ŧ 4		MM	61	55-6		62.2					
	£ 8		MM	41	35-4		41.9					
	16		MM	27	22-3		25.6					
	30		MM (	18	13-2		16.7					
	50		MM (	12	9-1	-	11.6					
	100		MM (	8	5-1	•	8.5					
	200		MM	5.5	3.5-7.5		6.0					
	To Effect			1.10	.6-1.6		2.647					
Max Gravit		ity ivi.			2.542-2.602							
١,	VOID		V.T.M.	3.5	2.0-5.0		3.7					
V	OIL	13	V.M.A.	15.2 77.1	14.7 1		15.1					
	CVB	ATOR	Y PLU		65-78 Sample A		3.6					
u na					Sample B		3.8					
1 De	Sigii -	10	gyrations		Sample C		3.7					
Α	В	С	ı		Average		3.7					
		_	N	Lini	Mix Ten		310 F					
				Des.	IVIIX TCI	np. –	0101					
Taro	et Asp	halt =		5.30	Extraction	Nuclear						
4 15-5 05			Igniti		5.44							
Anti - Strip Additive Required			0.00%				Pass / Fail					
Dane	dom Ni	ımber		Load	1#24		Tonnage		626	07		
Random Number Load Weather & Temperature			Mild night 61 F			626.87			1			
•••	unor G	Citip	crutur				mila Hight	VII				1
Ren	narks	Surfac	e. P40.	1,82-22								ı
					2.48%, Ma	anu.san	d=4.18%.Luc	k. #78=	1.18%			1
	nalt Mo				-,		,					1
												1
												1
							C Conner, S					

- Handover from night shift to day shift.
- Report / Action any equipment or material issues
- Replenish aggregate stockpiles
- Receive and load liquid asphalt into storage tank
- Removal of millings from stockpile at contractor yard



- Daily Superintendent Reports
- Daily QC Reports
- Setup and Plan in Place for nightly work areas

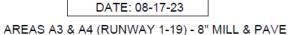


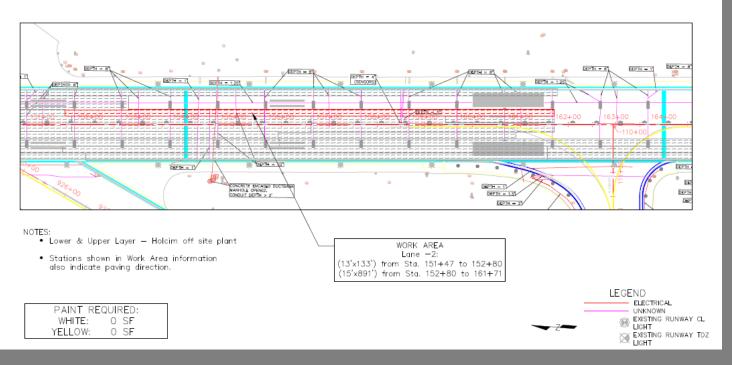




Potential impacts of weather or other applicable factors discussed and decision made by the Airport if shift is to proceed as planned or cancelled.







Virtual meeting / Call with DCA Ops and COTR to review scheduled works for the shift. Lagan provided sketches each night showing exact work locations, MOT barrier plan in accordance with approved Contract Plans, staging points.



GO - NO GO MEETING







































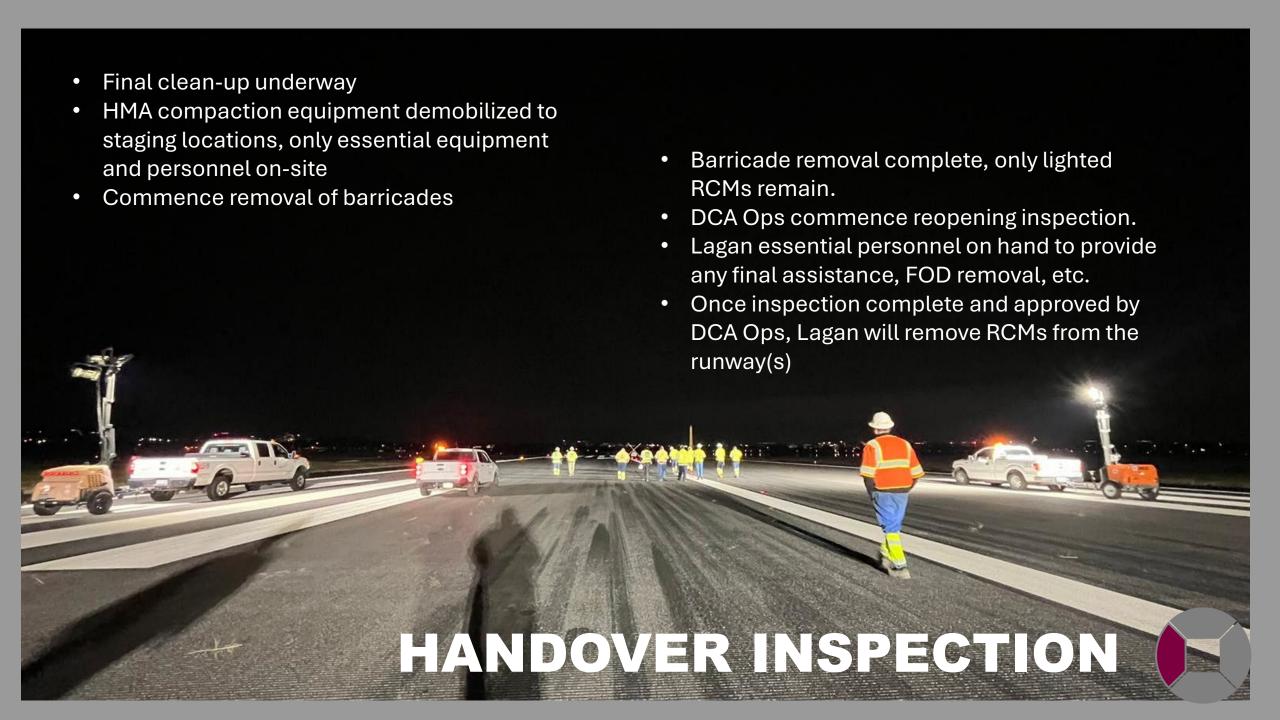




















































HAMPTON AGGREGATES, LLC.

THANK YOU!

